



Maintenance Rate: \$97.50/hour
 Today's Date: _____
 Order Number: _____
 Time Spent: _____
 Total Price: _____
 Next Maintenance Appt. Date: _____

Machinery Maintenance:

To help ensure optimal function of your woodworking machine, and prevent damage, your NBH technician will examine, then clean, and adjust each critical area of your machine as outlined below.

Services booked as a part of this maintenance program are provided at a rate of 25% off the standard fee.

If service beyond the regular schedule maintenance is required, your maintenance technician will provide you with a complimentary estimate.

Edge Banders

1. Grease gluepot bearings on older banders ____
2. Grease conveyor track and THK blocks on endtrim and corner round station ____
3. Clean exhaust port screen on guillotine ____
4. Clean electrical cabin filters ____
5. Tighten electrical connections (screw terminals) ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Notes:

Widebelt Sanders

1. Check air oiler ____
2. Oil lifting chain ____
3. Check transmission fluid level in variable speed transmission ____
4. Check for dust build up on screw jacks and clean with compressed air, then spray ____
5. Grease bearing blocks ____
6. Blow off electric eyes ____
7. Tighten Electrical screw connections ____
8. Inspect gear boxes and shafts for wear ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Notes:

CNCs

1. Lube drill blocks ____
2. Check auto lube grease supply ____
3. Clean and lube tool holders ____
4. Clean and lube rack gears ____
5. Lube spindle ____
6. Clean vacuum filters ____
7. Clean exhaust filters ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Notes:

NBH Machinery Preventative Maintenance Program

Rip Saws

Notes:

1. Grease all fittings ____
2. Check and fill auto lube tank ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Striebig Panel Saws

Notes:

1. Clean and lube bearing guides ____
2. Grease plunge guide bars ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Sliding Table Saws

Notes:

1. Clean and lube bearing races on sliding table ____
2. Clean support tube, then lube ____
3. Clean out trunions, then lube ____
4. Clean worm gears and rack gears, then lube ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Standard Table Saws

Notes:

1. Clean out trunions, then lube ____
2. Clean worm gears and rack gears, then lube ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Joiners, Planers, Shapers

Notes:

1. Check belt tensions or chain tensions ____
2. Lube chains ____
3. Grease zerk fittings ____
4. Clean jacking screws, then lube ____

Maintenance Completed Date:

Technician _____

Client Representative _____

All Machines

Notes:

Tighten electrical connections ____

Maintenance Completed Date:

Technician _____

Client Representative _____

Scheduling preventative maintenance is easy, and saves you time and difficulties in the future:

Call: (503) 233-5381 or Email: service@nbhco.com